

Date: Tuesday, 4/17/2007 3:46:59 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: KEYS, KEY CHAIN
Job Number	: 31887		
Estimate Number	: 10995		
P.O. Number	: <i>N/A</i>	Part Number	: D2589
This Issue	: 4/17/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2589 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 29068	Material	: <i>N/A</i>
Written By	:	Due Date	: 4/30/2007 Qty: 100 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est. B 9904.23 Re-format DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2505350	Keys, Key Chain
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Keys, Key Chain

Pick:

Qty	Part Number	Description	Batch
1	D2505-350	Key Chain	<i>B29313</i>

2.0	C23225	DOOR LATCH
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 200.0000 Each(s)

DOOR LATCH

Pick:

Qty	Part Number	Description	Batch
2	Keys from C2-32-25	Latch	<i>N/A</i>

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *54 42*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 2 Date: 07/05/2008
 QA: N/C Closed: _____ Date: _____

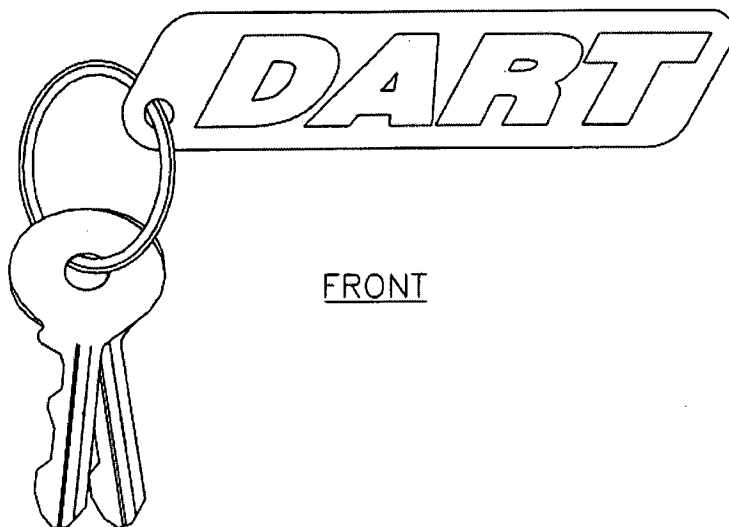
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

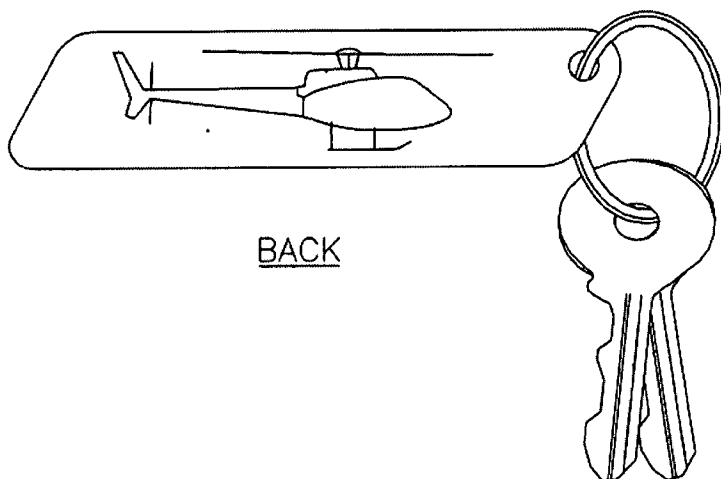


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

RELEASED
00.09.12



FRONT



BACK

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